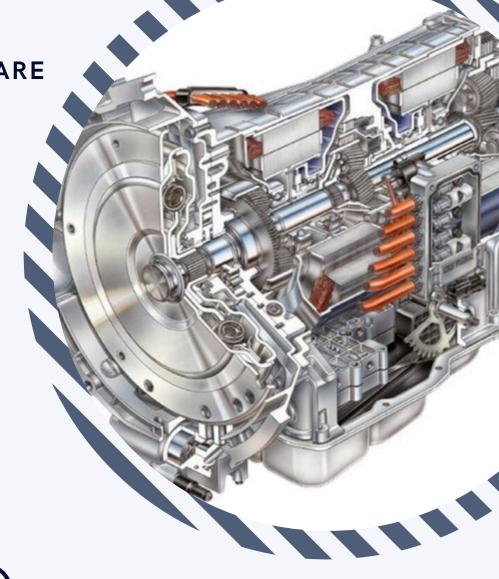
strong gears to drive more

USER-MANUAL: A
GUIDE TO USED 2018
TOYOTA RAV4

ADVENTURE

TRANSMISSION
INSTALLATION & CARE





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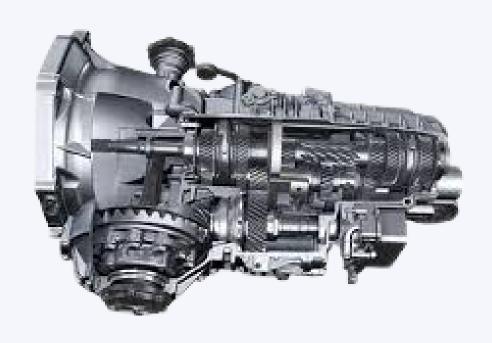
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1.Introduction

This manual shows you how to install and care for a used transmission in a 2018 Toyota RAV4 Adventure, step by step. The guidelines are for car owners, mechanics, and service professionals who want to make sure that a new transmission works safely and correctly.





2. Transmission Overview

- Transmission Code: U760F
- Gearbox Type: 6-Speed
 Automatic
- Drive Type: All-Wheel Drive
- OEM Fill Capacity: 6.9 quarts
- Compatible Engines: 2.5L I4

Ensure that the used transmission is correct for the drivetrain and engine variant before starting.

3 . Tools and Supplies Needed

31. Basic Tools:

- Jack stands and floor jack
- Socket wrench set
- Torque wrench

- Transmission jack
- Screwdrivers

- Pry bar
- Funnel

3.2 Supplies:

- Genuine Toyota WS transmission fluid
- New transmission cooler lines
- Replacement gaskets and seals
- New torque converter (if required)
- OEM transmission mount

4.Preparing the Vehicle for Installation

- Park the vehicle on a level surface.
- After that, engage the parking brake.

Disconnect the negative battery first.

- Lift the vehicle using jack stands.
- Remove the front wheels, skid plates, and splash shields.
- Drain the transmission fluid and remove the transmission dipstick.

Inspect all surrounding components for wear or damage before proceeding.

5. Removing the Old Transmission

- Unbolt and remove the front CV axles.
- Disconnect the transmission cooler lines.
- Remove shift linkage and wiring harnesses.

 Support the engine with a cross brace or support bar.

- Unbolt the transmission from the engine and mounts.
- Carefully lower the transmission using a transmission jack.

Note: Keep all fasteners organized. Take photos before removal for reference.

6.Inspecting the Used Transmission before Installation

Before you start installing the replacement transmission, perform these checks:

- Make a quick thorough visual inspection for cracks or leaks.
- Rotate the input shaft to ensure smooth operation.

- Replace the rear main seal.
- Confirm that the torque converter is properly installed.

7. Installation Procedure

- Raise the replacement transmission using the jack.
- Align the bellhousing with the engine.
- Tighten mounting bolts to specification.
- Reinstall the torque converter bolts.
- Reconnect all the connections.
- Reinstall the CV axles and secure them.
- Attach the transmission mount and torque.

Always follow the torque settings provided in Toyota's service documentation.



8.Refilling Fluids and Final Checks

- Add Toyota WS transmission fluid through the fill port.
- Start the engine and let it idle in Park.
- Repeat this cycle with each gear.
- Check the fluid level in the vehicle.
- Inspect for leaks and rust.
- Make sure all the connections are connected properly.

Do not overfill the tank with fluid. Adjust level as needed based on manufacturer procedure.

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9.Initial Test Drive and Monitoring

Perform a short test drive

- Pay attention to gear shifts and transmission noise
- Monitor fluid temperature and pressure
- After the drive, inspect for leaks and recheck fluid level

Avoid towing or aggressive driving for the first 200 to 300 miles.

10.Maintenance Tips after Installation

- Check transmission fluid condition every 5K miles.
- Replace the transmission fluid and filter every 40K miles.

 Inspect the transmission mount during routine service.

 Clean external surfaces to avoid grime or fluid residue.

Use only OEM or equivalent parts and fluids.

11.Common Warning Signs Post-Installation

If you experience any of the these issue, start inspecting:

- Hard or delayed shifts
- Transmission slipping between gears
- Burning odor from transmission area
- Leaks under the vehicle
- Dashboard warning lights

Use a OBD-II scanner to scan the trouble codes.



12.Technical Support and Contact

For further help with parts, tools, or detailed torque specs, contact:

Website: www.usedtransmission.forsale

